

HIGH-TEMP DEEP GROOVE BALL BEARINGS FOR LOW SPEEDS



Version: 10/2023

Every care has been taken to ensure the correctness of the information contained in this document but no liability can be accepted for any errors or omissions. Subject to change without prior notice.

GMW High-temp Deep Groove Ball Bearings

Depending on the used grease, perfect running performance for normal bearings is on guaranteed up to maximum of 150°C. GMW High-temp Deep Groove Ball Bearings allow **temperatures ranger from 280°C up to 400°C at low speeds.**

Advantages:

- **Increased radial clearance** (multiple of C5) compensation for temperature-induced deformations of the production goods
- **Riveted sheet steel cage** provides high stability at low friction
- **Manganese phosphate coating** (according to EN ISO 9717) ensures increased protection against corrosion, good adhesion of lubricants and better runability.
- **All HT1, HT, HT3, ENC330 (Enhanced+) and HT4** - bearings are available open, with steel (2Z) (Z) shield on one or both sides

Lubricants:

GMW offers four standard lubricants for High-temp Deep Groove Ball Bearings. Additionally, our coated bearings can be filled with individual grease as required by the customer



HT1

Temperature range:

< 350°C

Grease lubrication

High-temp paste (MoS2)

Clearance

(multiple of C5)

Maintenance after:

09 – 13 Months

HT2

Temperature range:

< 280°C

Grease lubrication

High-temp grease (PFPE)

Clearance

(multiple of C5)

Maintenance after:

12 – 18 Months

HT3

Temperature range:

< 300°C

Grease lubrication

High-temp grease (PFPE)

Clearance

(multiple of C5)

Maintenance after:

10 – 16 Months

ENC330 (Enhanced+)

Temperature range:

< 330°C

Grease lubrication

High-temp paste (MoS2)

Clearance

(multiple of C5)

Maintenance after:

11 – 14 Months



HT4

Temperature range:

< 400°C

Grease lubrication

High-temp paste (MoS2)

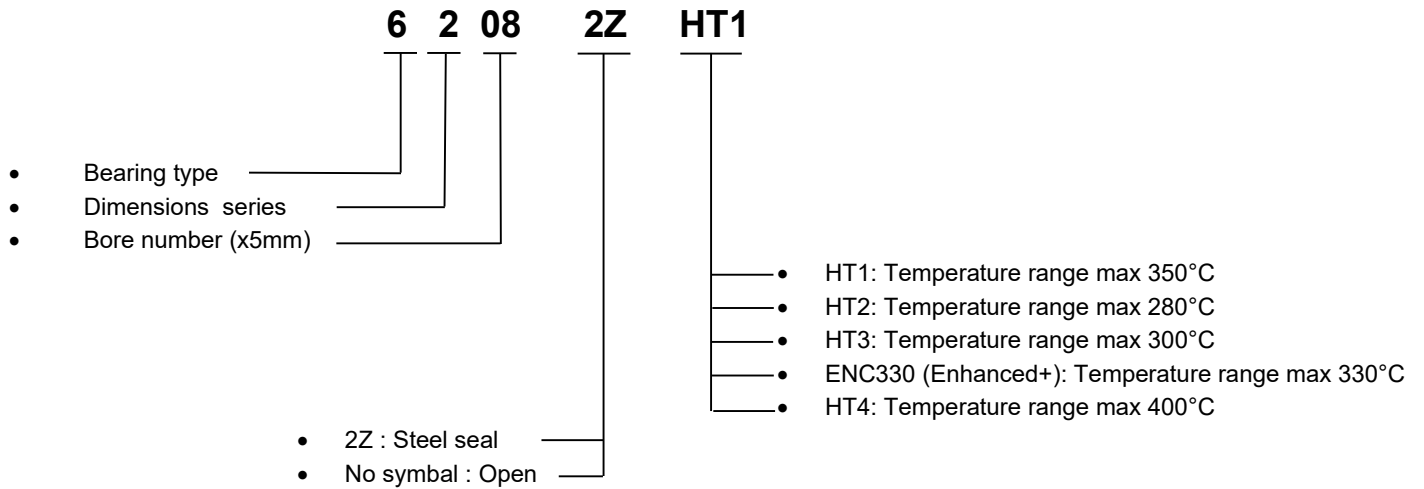
Clearance

(multiple of C5)

Maintenance after:

11 – 16 Months

Parameter instructions:

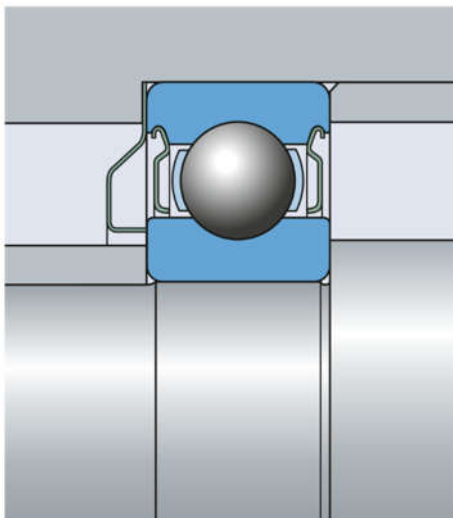


Sealing solutions:

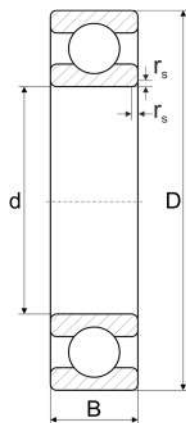
High temperature deep groove ball bearings can be protected from contamination by either integrated shields, external shields or a combination of both.

For high temperature bearings, metallic shields are the primary recommendation where a capping device with low complexity is required. The shields:

- Prevent the ingress of solid contaminants into the bearing
- Are non-contacting, therefore not generating friction or wear
- Are particularly well suited for high temperatures because of their material and design



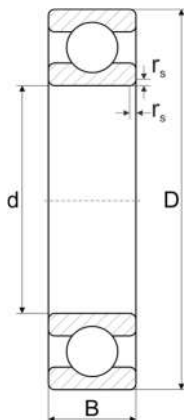
60XX



| GMW | Dimensions | | | | Load Rating | Max. Speed | Weight |
|------|------------|------|------|------|--------------------|----------------------|--------|
| | Code | d | D | B | r _s min | | |
| | [mm] | [mm] | [mm] | [mm] | [kN] | [min ⁻¹] | ≈ [kg] |
| 6000 | 10 | 26 | 8 | 0,3 | 1,96 | 250 | 0,019 |
| 6001 | 12 | 28 | 8 | 0,3 | 2,36 | 220 | 0,020 |
| 6002 | 15 | 32 | 9 | 0,3 | 2,85 | 190 | 0,031 |
| 6003 | 17 | 35 | 10 | 0,3 | 3,25 | 170 | 0,038 |
| 6004 | 20 | 42 | 12 | 0,6 | 5,00 | 150 | 0,068 |
| 6005 | 25 | 47 | 12 | 0,6 | 5,85 | 130 | 0,080 |
| 6006 | 30 | 55 | 13 | 1,0 | 8,00 | 120 | 0,122 |
| 6007 | 35 | 62 | 14 | 1,0 | 10,4 | 100 | 0,157 |
| 6008 | 40 | 68 | 15 | 1,0 | 11,8 | 90 | 0,194 |
| 6009 | 45 | 75 | 16 | 1,0 | 14,3 | 80 | 0,247 |
| 6010 | 50 | 80 | 16 | 1,0 | 15,6 | 80 | 0,272 |
| 6011 | 55 | 90 | 18 | 1,1 | 21,2 | 70 | 0,397 |
| 6012 | 60 | 95 | 18 | 1,1 | 23,2 | 60 | 0,404 |
| 6013 | 65 | 100 | 18 | 1,1 | 25,0 | 50 | 0,411 |
| 6014 | 70 | 110 | 20 | 1,1 | 31,0 | 50 | 0,594 |
| 6015 | 75 | 115 | 20 | 1,1 | 33,5 | 50 | 0,639 |
| 6016 | 80 | 125 | 22 | 1,1 | 40,0 | 50 | 0,844 |
| 6017 | 85 | 130 | 22 | 1,1 | 43,0 | 50 | 0,880 |
| 6018 | 90 | 140 | 24 | 1,5 | 50,0 | 50 | 1,010 |
| 6019 | 95 | 145 | 24 | 1,5 | 54,0 | 50 | 1,070 |
| 6020 | 100 | 150 | 24 | 1,5 | 54,0 | 50 | 1,140 |

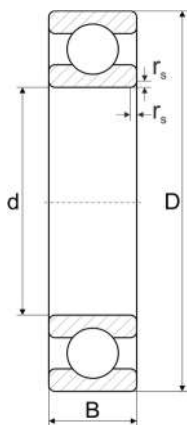
(Remark: The weight applies for the bearing only without lubricant and shields)

62XX



| GMW Code | Dimensions | | | | Load Rating | Max. Speed [min ⁻¹] | Weight ≈ [kg] |
|-------------|------------|-----------|-----------|----------------------------|------------------------|------------------------------------|------------------|
| | d [mm] | D [mm] | B [mm] | r _s min [mm] | C ₀ [kN] | | |
| 6200 | 10 | 30 | 9 | 0,6 | 2,60 | 230 | 0,031 |
| 6201 | 12 | 32 | 10 | 0,6 | 3,10 | 200 | 0,037 |
| 6202 | 15 | 35 | 11 | 0,6 | 3,75 | 180 | 0,043 |
| 6203 | 17 | 40 | 12 | 0,6 | 4,75 | 160 | 0,065 |
| 6204 | 20 | 47 | 14 | 1,0 | 6,55 | 140 | 0,105 |
| 6205 | 25 | 52 | 15 | 1,0 | 7,80 | 130 | 0,128 |
| 6206 | 30 | 62 | 16 | 1,0 | 11,2 | 110 | 0,195 |
| 6207 | 35 | 72 | 17 | 1,1 | 15,3 | 90 | 0,291 |
| 6208 | 40 | 80 | 18 | 1,1 | 18,0 | 80 | 0,371 |
| 6209 | 45 | 85 | 19 | 1,1 | 20,4 | 80 | 0,429 |
| 6210 | 50 | 90 | 20 | 1,1 | 24,0 | 70 | 0,466 |
| 6211 | 55 | 100 | 21 | 1,5 | 29,0 | 60 | 0,616 |
| 6212 | 60 | 110 | 22 | 1,5 | 36,0 | 50 | 0,789 |
| 6213 | 65 | 120 | 23 | 1,5 | 41,5 | 50 | 0,980 |
| 6214 | 70 | 125 | 24 | 1,5 | 44,0 | 50 | 1,060 |
| 6215 | 75 | 130 | 25 | 1,5 | 49,0 | 50 | 1,170 |
| 6216 | 80 | 140 | 26 | 2,0 | 53,0 | 50 | 1,390 |
| 6217 | 85 | 150 | 28 | 2,0 | 64,0 | 50 | 1,780 |
| 6218 | 90 | 160 | 30 | 2,0 | 72,0 | 50 | 2,140 |
| 6219 | 95 | 170 | 32 | 2,1 | 81,5 | 50 | 2,610 |
| 6220 | 100 | 180 | 34 | 2,1 | 93,0 | 50 | 3,130 |

(Remark: The weight applies for the bearing only without lubricant and shields)



| GMW Code | Dimensions | | | | Load Rating | Max. Speed [min ⁻¹] | Weight ≈ [kg] |
|-------------|------------|-----------|-----------|----------------------------|------------------------|------------------------------------|------------------|
| | d [mm] | D [mm] | B [mm] | r _s min [mm] | C ₀ [kN] | | |
| 6300 | 10 | 35 | 11 | 0,6 | 3,45 | 200 | 0,055 |
| 6301 | 12 | 37 | 12 | 1,0 | 4,15 | 190 | 0,062 |
| 6302 | 15 | 42 | 13 | 1,0 | 5,40 | 170 | 0,088 |
| 6303 | 17 | 47 | 14 | 1,0 | 6,55 | 150 | 0,114 |
| 6304 | 20 | 52 | 15 | 1,1 | 7,80 | 140 | 0,151 |
| 6305 | 25 | 62 | 17 | 1,1 | 11,4 | 120 | 0,234 |
| 6306 | 30 | 72 | 19 | 1,1 | 16,3 | 100 | 0,355 |
| 6307 | 35 | 80 | 21 | 1,5 | 19,0 | 90 | 0,471 |
| 6308 | 40 | 90 | 23 | 1,5 | 25,0 | 80 | 0,640 |
| 6309 | 45 | 100 | 25 | 1,5 | 32,0 | 70 | 0,847 |
| 6310 | 50 | 110 | 27 | 2,0 | 38,0 | 60 | 1,100 |
| 6311 | 55 | 120 | 29 | 2,0 | 47,5 | 60 | 1,390 |
| 6312 | 60 | 130 | 31 | 2,1 | 52,0 | 50 | 1,750 |
| 6313 | 65 | 140 | 33 | 2,1 | 60,0 | 50 | 2,070 |
| 6314 | 70 | 150 | 35 | 2,1 | 68,0 | 50 | 2,510 |
| 6315 | 75 | 160 | 37 | 2,1 | 76,5 | 50 | 3,010 |
| 6316 | 80 | 170 | 39 | 2,1 | 86,5 | 50 | 3,580 |
| 6317 | 85 | 180 | 41 | 3,0 | 96,5 | 50 | 4,220 |
| 6318 | 90 | 190 | 43 | 3,0 | 102,0 | 50 | 4,900 |
| 6319 | 95 | 200 | 45 | 3,0 | 112,0 | 50 | 5,660 |
| 6320 | 100 | 215 | 47 | 3,0 | 134,0 | 50 | 6,990 |

(Remark: The weight applies for the bearing only without lubricant and shields)